

Work Order ID 83047

83047

Page 1

April-12-12 1:02:39 PM

Item ID: D206-781-151KGY

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Vertical Tunnel-Grey

Stop ***NS2***

Start Date: 12/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 26/04/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/12 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-151KGY (CHG 001)

MLJ 12-06-12

MLJ 12-6-11

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

MLJ 12-6-11

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

MLJ 12-06-12

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

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Revision ID:

Stop ***NS2***

Item Name: Vertical Tunnel-Grey

Start Date: 12/04/2012 Start Qty: 1.00

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Cust Item ID:

Required Date: 26/04/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-151KGY

Location: B
PPP rev

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

Handwritten signature and date 12/6/12

Handwritten signature and date 12/6/12

Handwritten text P120612

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

Picklist Print

April-12-12 1:02:43 PM

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Work Order ID: 83047

83047

Parent Item: D206-781-151KGY

D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| ALS4632-130 | | Purchased | No | | | 110 | Each | 985.0000 | 8 | 8 | - | | |

AI S4632-130

insert

Location

Loc Qty

Loc Code

ST282

985

118908

985

110

Each

168.0000

4

4

ALS4-632-80

Purchased

No

AI S4-632-80

Insert

Location

Loc Qty

Loc Code

ST282

168

112495

168

110

f

213.3140

13.3

13.3

D3800-1-100

Manufactured

No

D3800-1-100

Hook and Loop Strip (1" Soft)

Location

Loc Qty

Loc Code

ST063

213.314

68910

9.801

72233

9.841

75104

26.271

80073

167.401

(D3800-1-100-800) cut (2) at 80.00" per kit

7/6/14

118908 S

112495 S

85354 666

25073 666

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

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Picklist Print

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Work Order ID: 83047

Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

83047

D206-781-151KGY

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 1.00

Required Qty: 1.00

D3800-3-100

Manufactured No

110 f

219.3140 13.3 13.3

**

D3800-3-100

Hook and Loop Strip (1" Hard)

Location

Loc Qty

Loc Code

ST063

219.314

68915

18.301

72771

2.341

73007

5.001

75105

13.67

80077

180.001

85308

(D3800-3-100-800) cut (2) at 80.00" per kit

D3822-1KGY

Manufactured No

110 Each

1.0000

**

D3822-1KGY

Vertical Tunnel, LH-Grey

Location

Loc Qty

Loc Code

ST152

1

73912

1

110 Each

1.0000

**

D3822-2KGY

Manufactured No

D3822-2KGY

Vertical Tunnel, RH-Grey

Location

Loc Qty

Loc Code

ST152

1

73910

1

110 Each

1.0000

**

D3822-3KGY

Manufactured No

D3822-3KGY

Vertical Tunnel, Aft Center-Grey

Location

Loc Qty

Loc Code

ST156

1

73914

1

73912

73910

73914

April-12-12 1:02:43 PM

Shop Packet Print

Page 2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Work Order ID: 83047

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Parent Item: D206-781-151KGY

D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 1.00

Required Qty: 1.00

D3822-5KGY

Manufactured No

110 Each

1.0000

0

1

**

D3822-5KGY

Vertical Tunnel, Top-Grey

Location

Loc Qty

Loc Code

ST150

1

73911

1

110 Each

1.0000

0

1

**

D3822-7KGY

Manufactured No

110 Each

1.0000

0

1

**

D3822-7KGY

Vertical Tunnel, Lower-Grey

Location

Loc Qty

Loc Code

ST150

1

73913

1

110 Each

114.0000

04

14

**

NAS388-6-12P

Purchased No

110 Each

114.0000

04

14

**

NAS388-6-12P

Screw

Location

Loc Qty

Loc Code

ST278

114

116523

14

120447

100

110 Each

129.0000

4

4

**

NAS388-6-8P

Purchased No

110 Each

129.0000

4

4

**

NAS388-6-8P

Screw

Location

Loc Qty

Loc Code

ST278

129

116416

29

119673

50

119716

50

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
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Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

83047

D206-781-151KGY

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 1.00

Required Qty: 1.00

NAS391B6P

Purchased

No

110

Each

160.0000

18

18

**

NAS391B6P

Washer

Location

Loc Qty

Loc Code

ST278

160

116416

2

118840

58

118891

100

118890.5

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

REFERENCE ONLY

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IIN-D407-781-3

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5.2 D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS

| Qty -141 | Qty -143 | Qty -151 | Qty -161 | Qty -171 | Qty -173 | Qty -191 | Qty -193 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-----------------|--|
| X | | | | | | | | D206-781-141 | CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT |
| | X | | | | | | | D206-781-143 | CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT |
| | | X | | | | | | D206-781-151 | VERTICAL TUNNEL KIT |
| | | | X | | | | | D206-781-161 | REAR OVERHEAD KIT |
| | | | | X | | | | D206-781-171 | HAT BIN KIT |
| | | | | | X | | | D206-781-173 | HAT BIN KIT, LITTER KIT COMPATIBLE |
| | | | | | | X | | D206-781-191 | CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT |
| | | | | | | | X | D206-781-193 | ROTOR BRAKE PANEL KIT |
| 1 | | | | | | | | D3821-1 | PANEL - W/O ROTOR BRAKE |
| | 1 | | | | | | | D3821-3 | PANEL - W/ ROTOR BRAKE |
| 4 | 4 | | | | | | | NAS388-6-8P | SCREW |
| 4 | 4 | | | | | | | NAS391B6P | WASHER |
| | | 1 | | | | | | D3822-1 | VERTICAL TUNNEL, LH |
| | | 1 | | | | | | D3822-2 | VERTICAL TUNNEL, RH |
| | | 1 | | | | | | D3822-3 | VERTICAL TUNNEL, AFT CENTER |
| | | 1 | | | | | | D3822-5 | VERTICAL TUNNEL, TOP |
| | | 1 | | | | | | D3822-7 | VERTICAL TUNNEL, LOWER |
| | | 2 | | | | | | D3800-1-100-800 | LOOP STRIP |
| | | 2 | | | | | | D3800-3-100-800 | HOOK STRIP |
| | | 4 | | | | | | NAS388-6-8P | SCREW |
| | | 14 | | | | | | NAS388-6-12P | SCREW |
| | | 18 | | | | | | NAS391B6P | WASHER |
| | | 4 | | | | | | ALS4-632-80 | INSERT |
| | | 8 | | | | | | ALS4-632-130 | INSERT |
| | | | 1 | | | | | D3823-1 | REAR OVERHEAD, LH |
| | | | 1 | | | | | D3823-2 | REAR OVERHEAD, RH |
| | | | 1 | | | | | D3823-3 | REAR OVERHEAD, CENTER |
| | | | 10 | | | | | AN525-10R24 | SCREW |
| | | | 10 | | | | | NAS43DD3-68 | SPACER |
| | | | | 1 | | | | D3824-1 | HAT BIN |
| | | | | | 1 | | | D3824-3 | HAT BIN |
| | | | | 6 | 6 | | | D3851-1 | DOUBLER |
| | | | | 4 | 4 | | | AN525-10R10 | SCREW |
| | | | | | | 1 | | D4077-1 | OVERHEAD PANEL, LH |
| | | | | | | 1 | | D4077-2 | OVERHEAD PANEL, RH |
| | | | | | | | 1 | D4118-1 | ROTOR BRAKE PANEL |
| | | | | | | 1 | | D4119-1 | PANEL |
| | | | | | | 6 | | NAS388-6-8P | SCREW |
| | | | | | | | 4 | NAS388-6-12P | SCREW |
| | | | | | | 6 | | NAS391B6P | WASHER |
| | | | | | | | 4 | MS21059L06 | NUTPLATE |
| | | | | | | | 8 | MS20426AD3-3 | RIVET |

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Revision: A

Date: 10.10.28